Gear Numbers:
Main Shaft Gear .................................................. 163326  (Note: this gear rarely requires replacement)
Top Vertical Shaft Gear ............................................. 163328  (Older numbers include: 163987)
Bottom Vertical Shaft Gear ....................................... 174204  (Older numbers include: 163327, 163999) - Ref: 174204AS
Lower Horizontal Shaft Gear (Timing Gear) ................. 163996  (Older numbers include: 163330)
Lower Horizontal Shaft Gear (Hook Drive) ................. 163997  (Older numbers include: 163331) - Ref: 382980
Hook Gear ............................................................. 163329  (Older numbers include: 163994)

Recommended Replacement Gear Sets
Helical Cut Gear Replacements (angle gear sets) – Benefits over OEM: Smooth performance, less noise, easier to set gear mesh
174204AS..........Lower Vertical Shaft & Timing Gear (includes both 174204 & 163996)
382980............Hook Drive & Hook Gear (includes both 163997 & 163329)

Model Range: 620, 625, 626, 628, 629, 630, 635, 636, 638, 639, 640, 645, 646, 648, 649 (Some models were omitted in the list below)